

THE ASKA CO-OPERATIVE SUGAR INDUSTRIES LTD.

P.O.: Nuagam, (Aska) 7611 11, Dist. Ganjam, Odisha State.

Ph:06822-273464, 273465, 273737 Fax: 06822-273023

e-mail: askasugar@yahoo.co.in

Tin:21201901913,CST.G.A.C II/A108Dt31.3.81,C.Ex Reg No. AAAAT5989LXM001, ECC No 2608060011

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Letter NO/ (Eng.) 1107.

Date- 18 /07/2026

TENDER CALL NOTICE

The Aska Co-operative Sugar Industries Ltd invites sealed tenders from tenderers with GST registration, labour license & valid IBR repair license for "Distorted tube replacement of 40 ton boiler" including all IBR formalities as follows.

Part No.	Descriptions	Reqd. Qty
01	Dismantling, Supply, erection, commissioning along with refractory works and Distorted front wall tube for Boiler Regd. No- OR-529:Ref. Drg. No-PBBPL/B/525	19 nos.(Size: 76.2 OD x 3.66 THK x 13614 Lg. Approx) straight tube
02	Dismantling, Supply, erection, commissioning along with refractory works and Distorted front bank tubes for Boiler Regd. No- OR-529: Ref. Drg. No. PBBPL/B/524	01 no.(Size: 76.2 OD x 3.66 THK x 6970 Lg)as per drawing with both end bell mouth inside drum.
03	Suitable clamping arrangement to be done for front wall tubes along with front wall with proper structural material as per standard design.	As per requirement.

Procedure to participate in Tender:-

1. Any IBR contractor can participate for above work but the employees can't participate in the tender.
2. The prescribed tender form to be downloaded from the website: www.askasugar.com with a deposit of Rs 590/- DD in favour of The Aska Co-operative Sugar Industries Ltd, Aska payable at Aska which is non-refundable.
3. The tenderer will have to deposit required EMD Rs. 25,000/- in shape of DD in favour of Aska Co-operative Sugar Industries Ltd., Aska payable at Aska. The EMD of successful tenderer will be refunded without interest after satisfactory completion of the job.
4. The bidders should submit Bids in two sealed envelopes i.e. one containing Technical Bid consisting all technical details and other containing Financial Bid. Both the covers should be placed in a big sealed cover superscripting "Distorted tube replacement of 40 ton boiler furnace" and Mobile No. on the cover.
5. The tender paper should reach us in sealed envelopes by Speed post/Registered post by 5.00 P.M on 4/08/2026 and same will be opened on 05/08/2026 at 3:30 A.M/PM for finalization in presence of tenderers or their authorized representatives.

TECHNICAL BID:

The Technical Bid should contain following:

01. Past Experience minimum 05 years in any factory for said works.
02. Demand Drafts of Rs.25, 000/- (Twenty five thousands) as EMD & tender form cost Rs. 590/- (Five hundred) should be enclosed.
03. Photocopy of GSTN, Labour licenses, EPF registration etc. & valid IBR repair license.
04. Parties who have executed similar type jobs (supply & erection) will be given preference.
05. The contractor's IBR license must be duly endorsed / approved by the Odisha Boiler Board.

FINANCIAL BID:

01. The price quoted must be inclusive of loading, unloading, transportation, packing forwarding, dismantling, erection, and commissioning & mason work of 40 ton boiler furnace tubes. No over and above the rate will be paid.
02. The Financial Bid should be filled in the tender form downloaded from our website without any correction/over-writing. The rate should be written both in word and figure to avoid any dispute. The rate quoted should be final and the tenderer shall not be allowed to change the same under any circumstance.

Terms & Conditions:-

A) For supply of Boiler No. OR-529 front wall tubes & bank tube: as per drawing (Qty-20 Nos.)

1. Delivery period:-within 6 weeks.
2. Party should be visit at our site before submitting the said quotations.
3. All the required certificates including IBR test certificate in original relating to materials are to be provided by the tenderer.
4. If the size and length of the tube found less/short/any tube rejected then the same is to be replaced by the tenderer free of cost.
5. Contractor shall be responsible for completing all the IBR formalities.

(B) For dismantling, erection, commissioning and mason works of Boiler No. OR-529 furnace tubes:

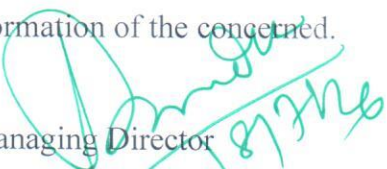
1. Contractor is to make the drawings required of the tubes as per requirement and get all the drawings approved by office of the Director of Boiler, Odisha.
2. Approval of the drawings and site fabrication is in the scope of tenderer.
3. While dismantling, erection & commissioning of said furnace tubes the tenderer is to take care of safety of boiler drum, header etc.
4. Boiler inspection after job completion is under scope of contractor.
5. Contractor is to arrange the qualified IBR welder, welding should be as per 1950 IBR Rule.
6. Proper bell mouth of the tube should be prepared as per drawing.

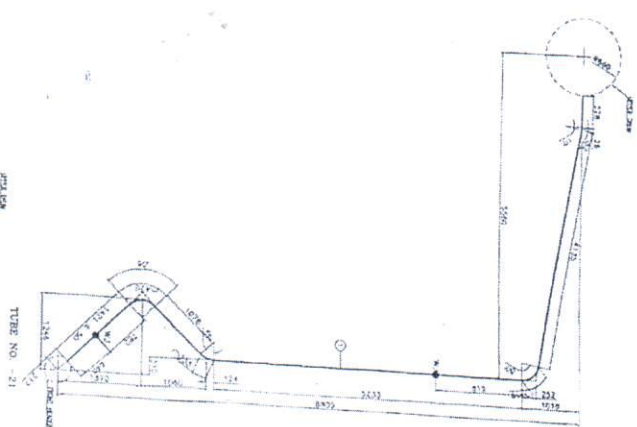
7. Tube end expansion/welding at drum & header ends as per IBR norms.
8. Refractory removal & reapplication wherever disturbed during dismantling or erection, the contractor is to be set right.
9. Contractors have to carry out all the allied jobs related to the re- tubing of the Boiler.
10. The work should be completed in all respect within 2-3 months.
11. All the tools & tackles, rigging tools and safety PPEs required for the job is in contractor's scope.
12. Scaffolding, gas & refractories except electrode will be provided by factory.
13. Required filler rods & electrodes are in contractor's scope.
14. In case any defect is found in the work, the contractor will be liable to rectify/remove the defects at his risk or cost.
15. The contractor will have to take the safety measure for his labourers.
16. Contractor will have to provide all the documents, which are approved by office of the Director of Boiler, Odisha.
17. The rate so finalized shall remain firm for the entire specified period and the successful bidder can't claim for revision of the rate in the middle time of the contract period.
18. The undersigned reserves the right to accept/reject any/all tender at any stage without assigning any reason thereof.
19. The contractor has to make insurance for the workmen engaged and its photo copy is to be submitted. He will be fully responsible for any accident/injury/loss occurred to his worker during execution of the above work.
20. Income tax as per Government rules will be deducted from the bill amount.
21. The Authority also reserves the right to terminate/cancel the work order at any stage in case you fail to meet the above-indicated conditions and the EMD shall be forfeited.
22. Suitable accommodation will be provided to your labour during the period of contract jobs if available.


Managing Director

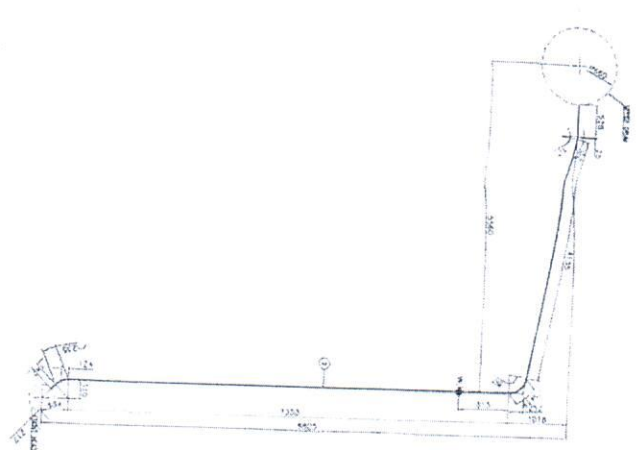
Memo No-(Eng.) 1108 Dt. 18/07/2026

Copy to the Time office notice board / Company website for information of the concerned.

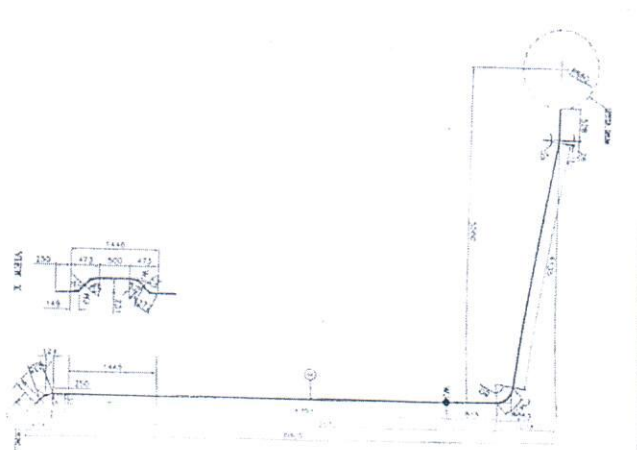

Managing Director



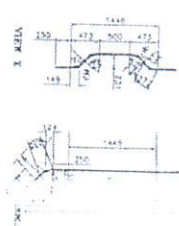
TUBE NO. - 2



TUB. NO. -22



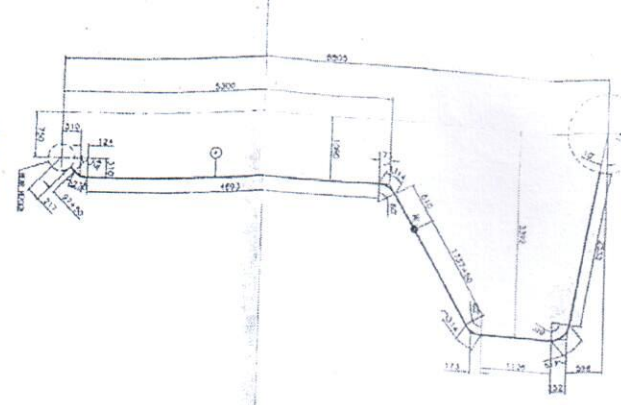
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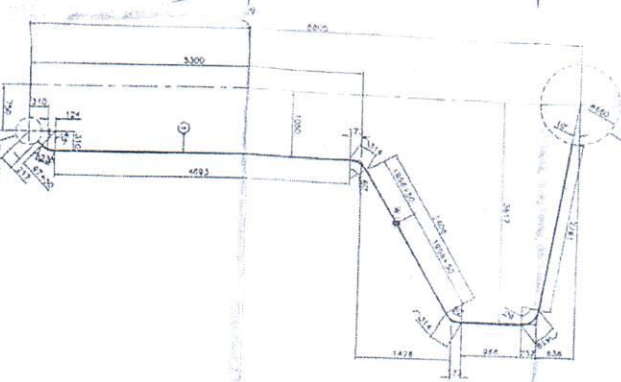
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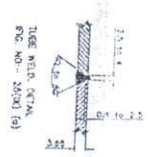
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TUBE NO. - 20



TUBE NO. -39



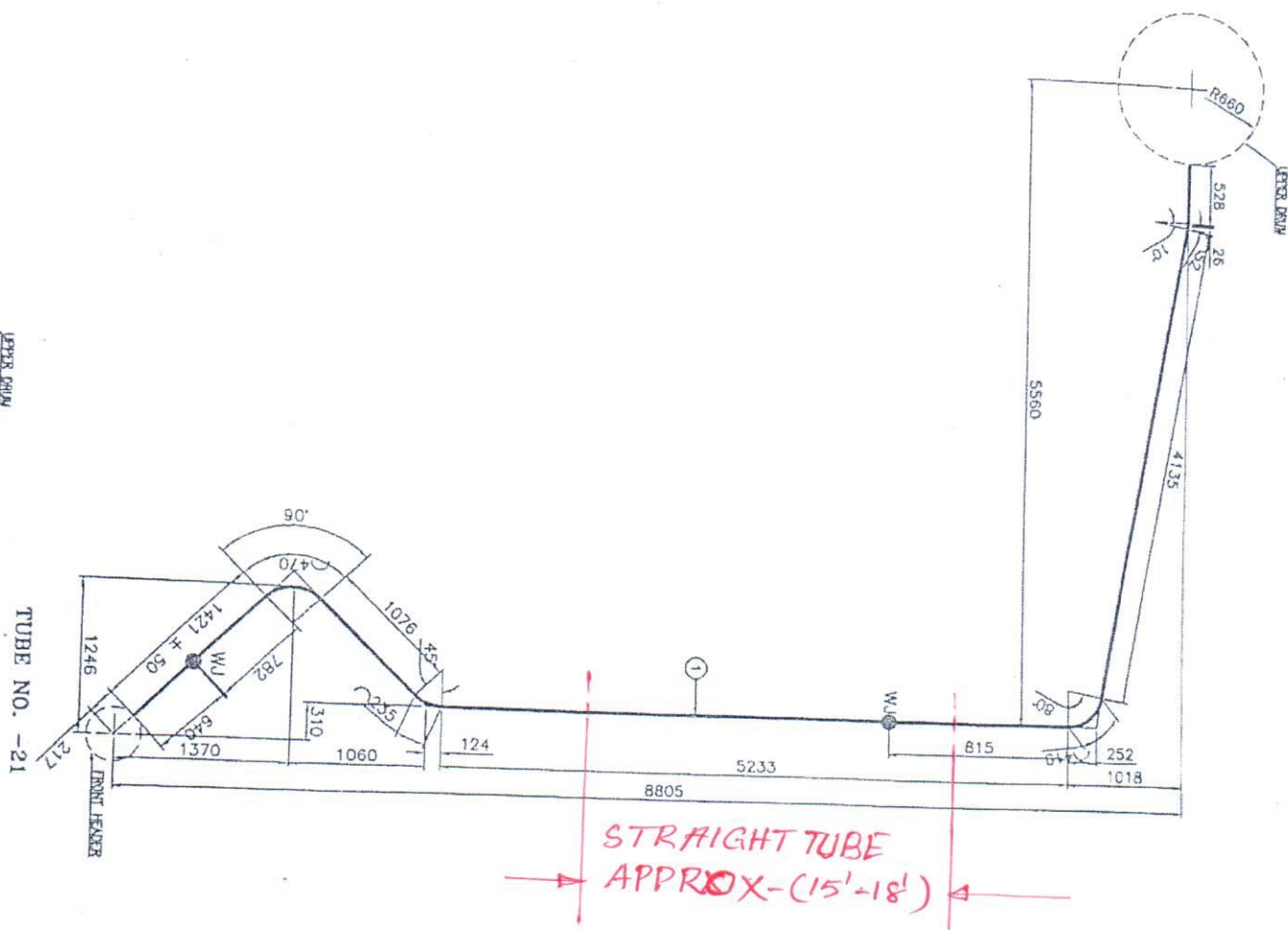
**Joint Direct
Steam Boilers**

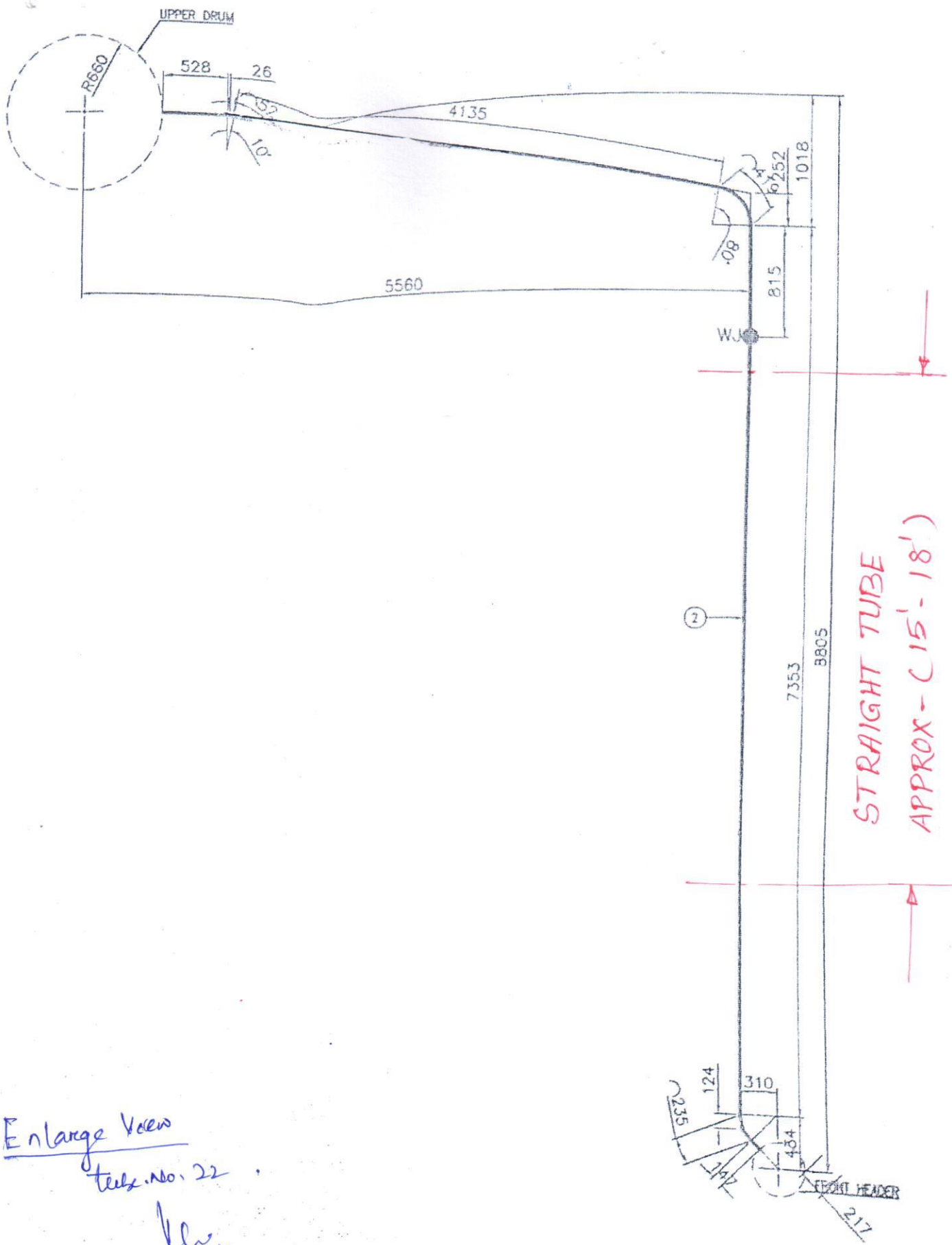
INSPECTING AUTHORITY
1/4 **Officer of Steam Boilers**
 Maharashtra State, Mumbai

[Signature]
INSPECTING AUTHORITY

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Enlarge View
tube no. 21
6.3.14





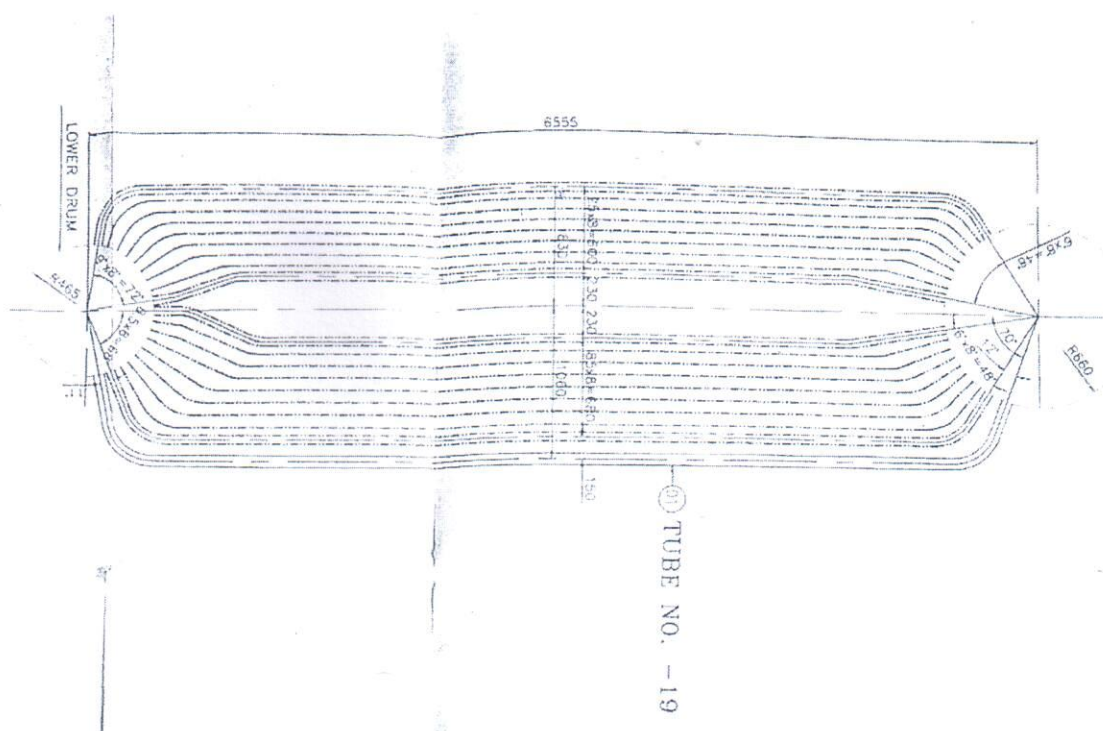
Enlarge View
tube no. 22

6.8.44

TUBE NO. -22

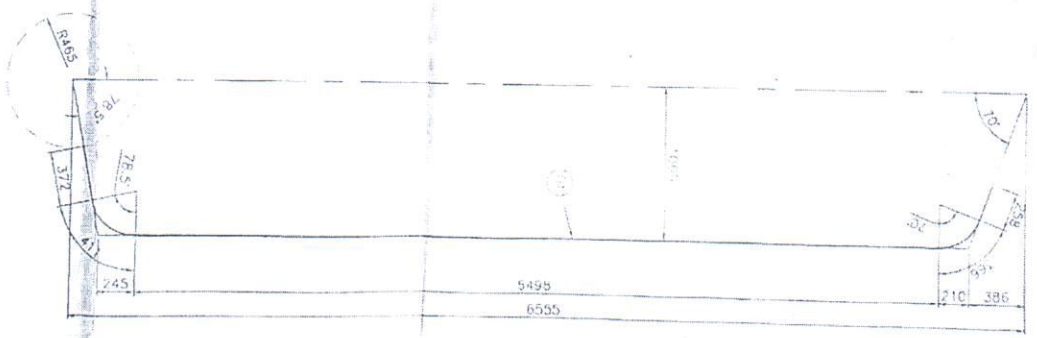


ARRANGEMENT OF BANK TUBES WITH DRUM



TUBE NO. -19

PART NO. -01 TUBE NO. -19



Joint Director
Steam Boilers
Inspection Authority
Maharashtra State, Mumbai

AS BUILT

JOB NO - P0894/24-2016

BOILER NO. - 01

VEEGE ENGINEERS BOMBAY
10/10/2016

GENERAL DATA	
1. NAME OF THE BOILER	1. 1000 & 1000 LITRE WATER
2. MANUFACTURER'S NAME	2. VEEGE ENGINEERS BOMBAY
3. MANUFACTURE YEAR	3. 2016
4. MANUFACTURE LOCATION	4. 712
5. TYPE OF THE BOILER	5. 1000 LITRE WATER

SPECIFICATION	
1. ALL THE BOILER COMPONENTS (TUBES & DRUMS) SHALL BE AS PER THE LATEST ASME BOILER REGULATIONS (2015)	
2. ALL THE BOILER TUBES SHALL BE AS PER THE LATEST ASME BOILER REGULATIONS (2015)	
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